

Work Order ID 55645

January 26, 2010 1:40:46 PM

Page 1

PRELIMINARY ISSUE

Item ID: D3999-7

Accept

Revision ID:

Item Name: Corner

Setup Start

Stop

Start Date: 1/26/10 Start Qty: 1.00

Required Date: 2/03/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3999

A-~~PRELIM~~

Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: PRE
Prog Rev: Lim

2-Deburr if necessary

AB 10-1-27

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

AB 10-1-27

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Center ID

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Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Quality Control

Memo

NO changes from PA1 to rev A
not inspection to a release day
8/10/12/22

0.00

170

Identify as per dwg & Stock Location:

0.00

Packaging

Packaging

Memo

ST1-8

0.00

180

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

Attest

POSITIVE RECALL

EFFECTIVE 10/1/22

RELEASED

SUTH

10-05-01

047

RWA

MF
10-2-19

10.04.22
-1 on
w/ 56762

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

January 26, 2010 1:40:46 PM

Page 1

Work Order ID: 55645

Parent Item: D3999-7

Parent Item Name: Corner


Comments: IPP rev A 09.12.16 new issue Prelim EC verified by DD

Start Date: 1/26/10

Required Date: 2/03/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	141.4597	0.0116	.1		
												
6061-T6 .080 Sheet												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

141.45967

110630

35.0136

112141

0.86727

112763

6.85

113438

98.7288

113438

10-1-07

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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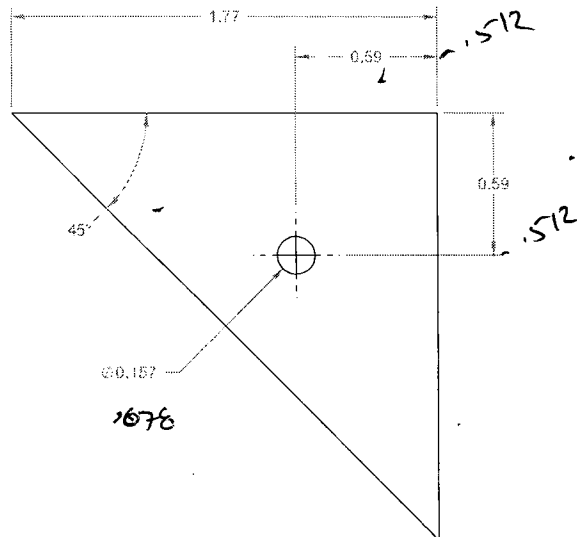
NOTE: Date & initial all entries

DART AEROSPACE
PART NUMBER

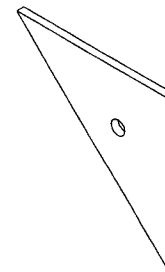
D3999-7

JOHN CAMERON AVIATION
PART NUMBER

JCA-M47-1-17



0.080
REF



W/O
55645

D3999-7 CORNER

NOTES:

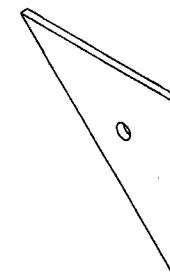
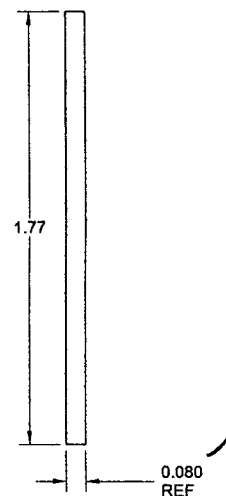
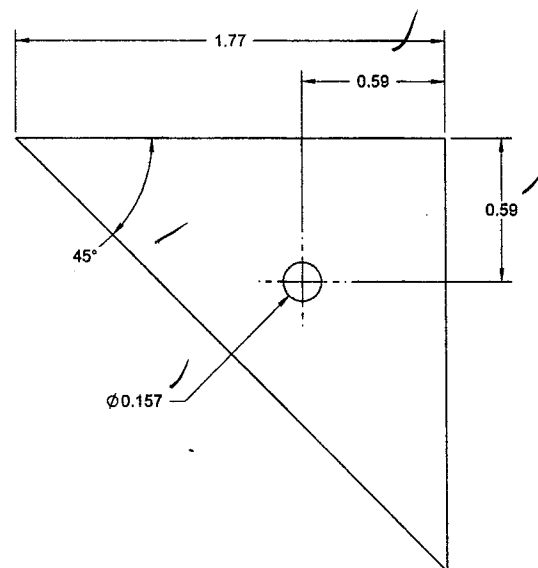
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.080
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

09.10.07

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D3999	SHEET 8 OF 12
APPROVED		TITLE	SCALE
DE APPR.		BAFFLE	NTS
DATE	09.10.07	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3999-7	JCA-M47-1-17



**PRELIMINARY
ISSUE**

D3999-7 CORNER

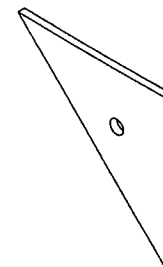
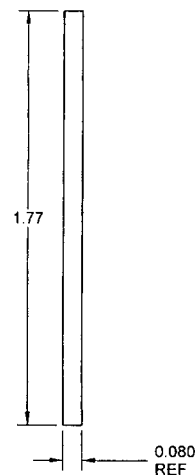
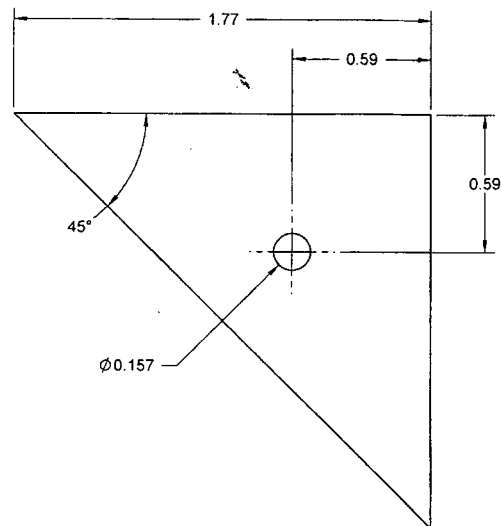
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55645

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3999-7	JCA-M47-1-17



D3999-7 CORNER

55645

RELEASED
2010-05-05
WJ

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